



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	435	3007	CAMSHAFT	1		
2	28	37047	KEY, CAMSHAFT	1		
3		46596	PLATE, THRUST-CAMSHAFT	1		
4	10	46532	SCREW, THRUST PLATE TO CYL	2		
5	12	37175	WASHER, THRUST PLATE SCRE	2		
6	43	46576	GEAR, TIMING-CAMSHAFT	1		
7		46573	CHAIN, TIMING-CAMSHAFT AND	1		
8		46574	PLATE, GUIDE-TIMING CHAIN	1	SERIAL 00000000-02322195	
9	10	46575	SCREW, GUIDE PLATE TO CYLIN	2	SERIAL 00000000-02322195	
10	12	37175	WASHER, GUIDE PLATE SCREW	2	SERIAL 00000000-02322195	
8		48097	PALTE, GUIDE-TIMING CHAIN	2	PART OF B-845-3304A1 CYLINDE	
9	10	48096	SCREW, GUIDE PLATE TO CYLIN	4	PART OF B-845-3304A1 CYLINDE	
10	12	46616	WASHER, GUIDE PLATE SCREW	4	PART OF B-845-3304A1 CYLINDE	
11		46598	TENSION BLOCK ASSEMBLY, TIM	1		
12	10	46599	SCREW, TENSIONER BLOCK TI	2		
13	13	46600	LOCKWASHER, TENSIONER BLC	2		
14		46597	FILTER, TENSIONER BLOCK	1		
15	740	3004	PISTON AND PISTON LINER ASS	4		
16	39	46548A 1	PISTON RING ASSEMBLY	4		
17	27	46525A 1	GASKET ASSEMBLY, CYLINDE	4		
18	616	3003	CONNECTING ROD ASSEMBLY	4		
19	10	46546	SCREW, CONNECTING ROD CAP	8		
20	11	46547	NUT, CONNECTING ROD CAP	8		
21	23	46551	BEARING SET (4 PAIRS), CONNE	1		
21	23	46693	BEARING SET (4 PAIRS), CONNE	1		
21	23	46694	BEARING SET (4 PAIRS), CONNE	1		
22	434	3006	CRANKSHAFT	1	SERIAL 00000000-02322195	
22	434	3700	CRANKSHAFT,	1	SERIAL 02322196-09999999	
23	28	37116	KEY, CRANKSHAFT	1		
24	43	46545	GEAR, TIMING-CRANKSHAFT	1		
25	23	46544	SLEEVE, CRANKSHAFT TIMING	1		
26	10	46542	SCREW, TIMING GEAR TO CRAN	1		
27	12	46543	WASHER, THRUST-TIMING GEAR	1		
28	15	46554	SHIM, SPACER-MAIN BEARING	2	AR	
28	15	46553	SHIM, SPACER-MAIN BEARING	2	AR	
28	15	46552	SHIM, SPACER-MAIN BEARING	2	AR	
29	23	46555	BEARING SET (5 PAIRS), CRANK	1		
29	23	46695	BEARING SET (5 PAIRS), CRANK	1		
29	23	46696	BEARING SET (5 PAIRS), CRANK	1		
30	26	46541	SEAL, REAR MAIN-CRANKSHAFT	1		
31	16	46526	STUD, FLYWHEEL TO CRANKSHA	6	SERIAL 00000000-02322195	